

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>020.42190ZN</b>	<b>L.20/00128/33 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,2X19</b>		<b>ZINCATO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,84	8,20	7,92-8	10	0
HEAD THICKNESS	2,75	3,05	3,02-3,03	10	0
RADIUS UNDER HEAD	R. 0,60		0,50-0,60	10	0
RECESS DIAMETER	4,60		4,557-4,62	10	0
RECESS DEPTH #2	1,80	2,46	2,08-2,16	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		1,35-1,40	10	0
MAJOR DIAMETER	4,04	4,22	4,16-4,21	10	0
MINOR DIAMETER	2,95	3,10	2,97-3,02	10	0
PITCH	1,41		1,42-1,43	10	0
THREAD ANGLE	60°		58°-59°	10	0
POINT DIAMETER	2,69		2,77-2,84	10	0
TAPPER LENGHT	2,80 MAX		1,95-2,13	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	18,20	19,80	18,65-18,75	10	0
TORSION	46 KGF-CM MIN.		58-60	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE F		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WY559	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	78	11	5	3	9	4	6	1	29	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>